

Work Order ID 79616***79616***

Page 1

January-30-12 11:54:56 AM

Item ID: D2731-7RG

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Mounting Lug

Start Date: 1/30/12 Start Qty: 8.00

8

Cust Item ID:

Required Date: 1/30/12 Req'd Qty: 8.00

8

Customer:

Reference: reowrk-NCR12-1160

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D2731

Rev C

DEO D2731-C-1

100

0.00

100


SprayPaint

Memo

0.00

Spray Painting

PULL FROM STK:
8 X D2731-7RG B78925
apply rock guard as per dwg D2731
NCR12-1160

 12-01-30 (8)

110

QC3- Inspect Part Finish

0.00

110

QC

Memo

0.00

Quality Control

S2101/31



Work Order ID 79616***79616***

Page 2

January-30-12 11:54:56 AM

Item ID: D2731-7RG

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Lug

Start Date: 1/30/12 Start Qty: 8.00

8

Cust Item ID:

Required Date: 1/30/12 Req'd Qty: 8.00

8

Customer:

Reference: reowrk-NCR12-1160

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: _____	0.00							
120									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B./N								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/1/31 80 9

12/2/11

ME
12-01-31

Picklist Print

January-30-12 11:54:56 AM

Page 1

Work Order ID: 79616

Parent Item: D2731-7RG

Start Date: 1/30/12

Required Date: 1/30/12

Parent Item Name: Mounting Lug

Start Qty: 8.00

Required Qty: 8.00

Comments: Ipp revA 11.05.27 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2731-7RG Mounting Lug		Manufactured	No				Each	0.0000		8			

78925 h

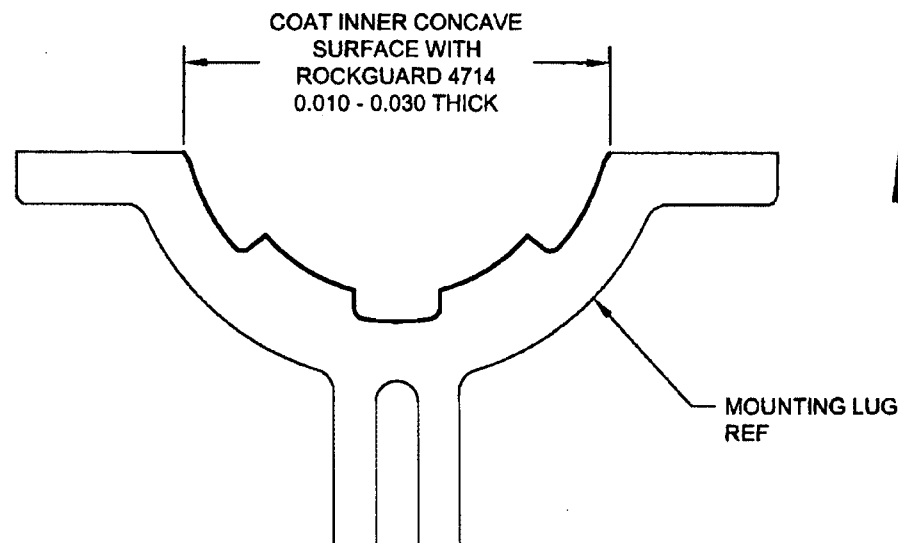
DRAWING NO. D2731	TITLE MOUNTING LUG	REV. C	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D2731-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>qp</i>	CHECKED <i>sc</i>	MFG. APPR. <i>M</i>		APPROVED <i>MD</i>		DE APPR. <i>MD</i>	
DATE 11.05.02	DATE 11.05.09	DATE 11.05.09		DATE 11.05.09		DATE 11.05.09	

PURPOSE

ADD D2731-xRG OPTION

CHANGE

D2731-xRG MOUNTING LUGS ARE IDENTICAL TO D2731-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.



RELEASED
2011-05-24
MD

w/o 79616

D2731-1RG MOUNTING LUG (SHOWN)
D2731-3RG/-5RG/-7RG MOUNTING LUGS (SIMILAR)